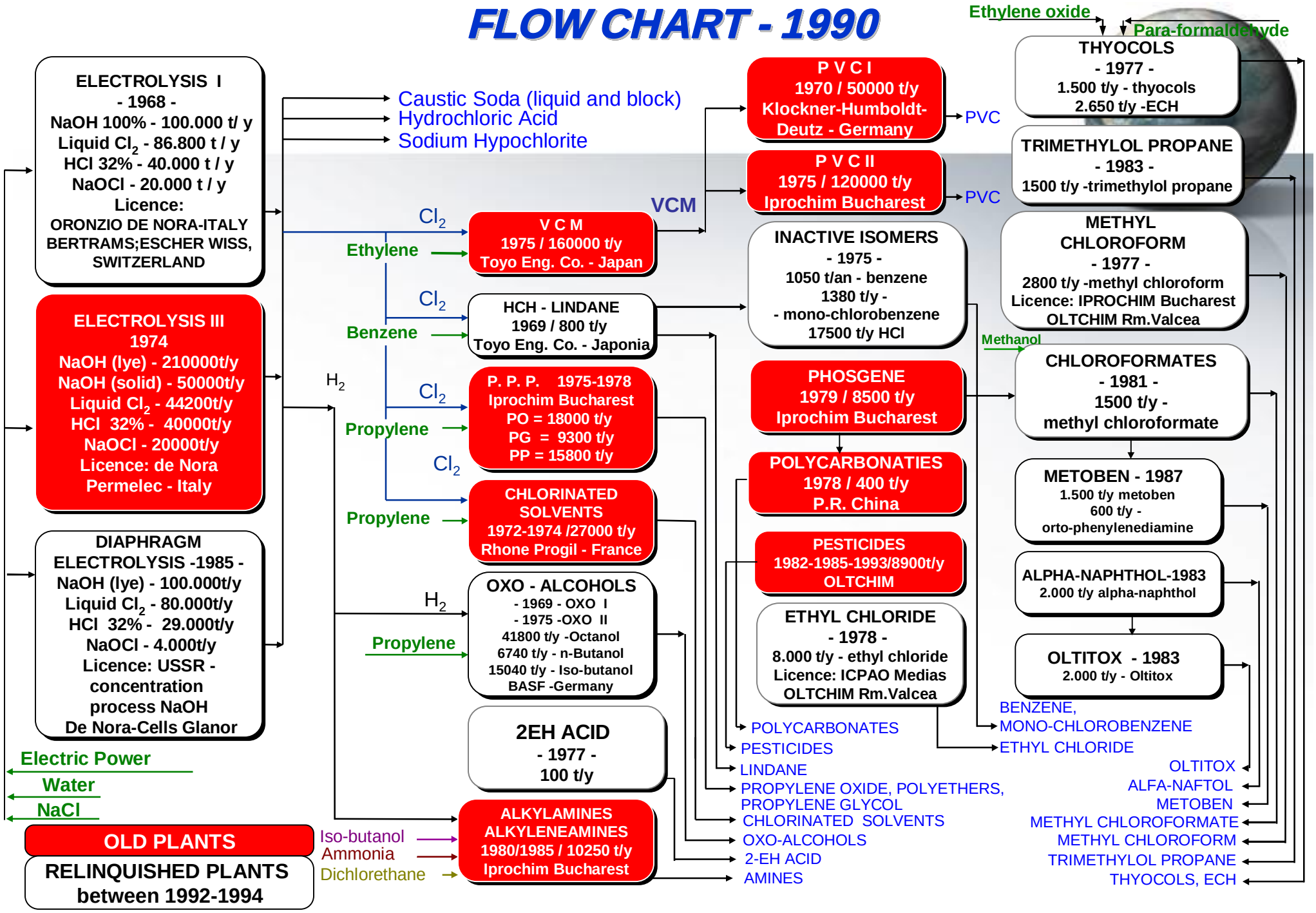FLOW CHART - 1990